

WANHAO 3D PRINTER

Duplicator5S



## USER MANUEL

Resolution 0.02mm

Speed 300mm/second

Software: Wanhao Maker

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# Duplicator 5S





# A1 The Duplicator 5S Experience



This User manual is designed to help you start your experience with Duplicator 5S. Within these pages, we want to show you how simple and easy it is to produce great prints. You might be familiar with earlier types of Wanhao printers or other 3D-printers. It is essential that you read this manual carefully as there are a lot of new procedures with Duplicator 5S.

WANHAO is excited to welcome you to the world of the WANHAO Duplicator 5S. Following this guide will help ensure that you are getting the most out of your machine, and that you continue to make amazing things,

# A2 Specification of the Duplicator 5S



## Data

Print Technology		Fused filament Fabrication(FFF)	Connectivity	Stand-alone printing from SD-card USB (firmware)
Build Volume		295*195*575mm	Physical dimensions	
Layer Resolution	Ultra high	20 micron		
	High	60 micron		
	Medium	100 micron		
	Low	200 micron		
Position precision	X	12.5 micron	Shipping box	Length 455mm
	Y	12.5 micron		Width 415mm
	Z	5 micron		Height 810mm
Filament diameter		3MM +-0.15mm	Net Weight	28kg(62lbs)
Nozzle diameter		0.4 mm	Gross Weight	39kg(86lbs)
Print speed		30mm/s-300mm/s	Temperature	
Travel speed		30mm/s-350mm/s		
Software			Ambient Operating Temperature	10°- 38°C
Software Package		Wanhao Maker	Storage Temperatuer	0° - 40°C
File Type		STL	Operating Nozzle Temperature	180°- 260°C
Support		Windows(XP32 bit/7+) Mac OS X( 10.6 64bit +)		
Electrical			Sound	
AC Input	100-240V			
	4 AMPS			
	50-60Hz			
	200Watt max			
Power Requirements		24V DC@9.2AMPS	Average Operational noise	48dBA.

**WARNING:** The Duplicator 5 generates high temperatures and has hot moving parts that can cause injury. Never reach inside of the Duplicator 5 while it is in operation. Always control the Duplicator 5 from the push wheel on the front or with the power-switch on the back. Allow the Duplicator 5 to cool down for 5 minutes before reaching inside.

**CAUTION:** When opening the Duplicator 5 for service, ensure that the power supply is turned off and the cord is disconnected from the wall socket.

**CAUTION:** Only use power supply provided with your Duplicator 5 .

# B1 Unboxing



1. Place The Duplicator 5S box on the ground next to a clean, flat workspace.



2. Cut off the rope and Discard the top cardboard insert.



3. now remove the inner cardboard box, and take the Duplicator 5S out of its box.



4. Now you can clear away the cardboard inserts and remove the Accessory Box from The Duplicator 5S.



# B2 What's in the box



Besides your Duplicator 5S supplied with SD card in the 3D printer ,there are a lot of essential accessoires that comes with this 3D printer.All the following parts should be in the box,please check contents.



1 pc printer



1 pc bulid plate



1 pc spool holder



1 pc clamp



1 pc USB cable



1 pc Print raiser



1 pc Print wrench



1 pc SD card reader



1 pc Power supply unit



1 pc SD card

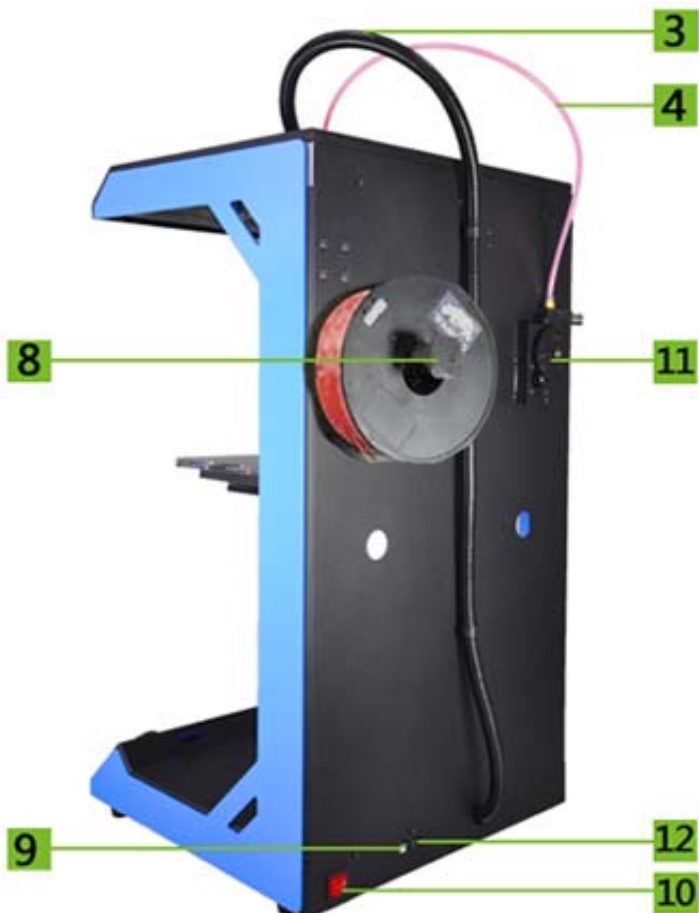


1 pc 3mm filament

# B3 Duplicator 5S glance



1. LED display
2. Push and Rotate button
3. Extruder Cable
4. Filament tube
5. MK10 Extruder
6. Building Plate
7. Building Plate Screw



8. Spool Holder
9. USB Socket
10. Power Switch
11. Material Feeder
12. Power Socket



# C1 Install Power Supply



Now the next step is to give the Duplicator 5S power. This is done by attaching the external power supply.

## Detaching the power supply

1. If the power supply has to be detached, the first step is to make sure the Duplicator5S is turned off. This is done by pressing the power switch to 0. First make sure the power switch is in the OFF position, this is when the button at the back is pressed to [0].

2. The corresponding power cable (for your country) has to be inserted in the power brick of the power supply.

3. The connector has to be inserted at the back of the Duplicator5S, in the round hole next to the on/off switch and USB slot. The flat side of the power plug has to face towards the top of the Duplicator5S.

4. Now plug the external power supply into the wall socket.

5. Next take the power plug out of the wall socket.

6. The plug has a sliding collar. When removing the plug from the machine, gently slide the collar outwards which will release the plug and allow it to come out with ease.

**CAUTION:** Please make sure not to pull the cable. Excessive force may result in breaking this component.

7. The main cable in the power brick can be detached by pulling it out gently.





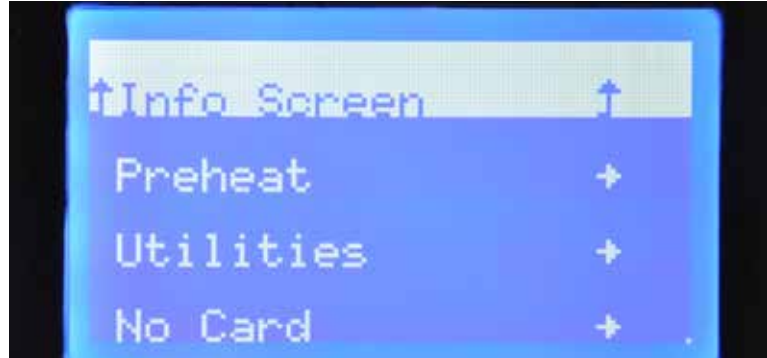
# C2 How to level the buling plate



1. Navigate the Rotate button and Push the button



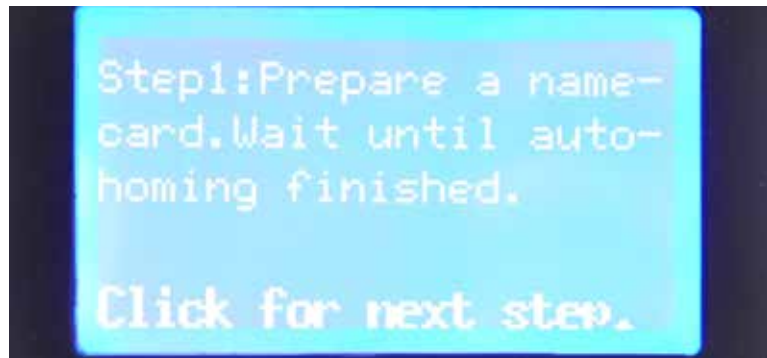
2. Navigate the Rotate button to Utility and Push the button



3. Navigate to Calibrate plate and push the button



4. Prepare a name card, Wait until auto-homing finished



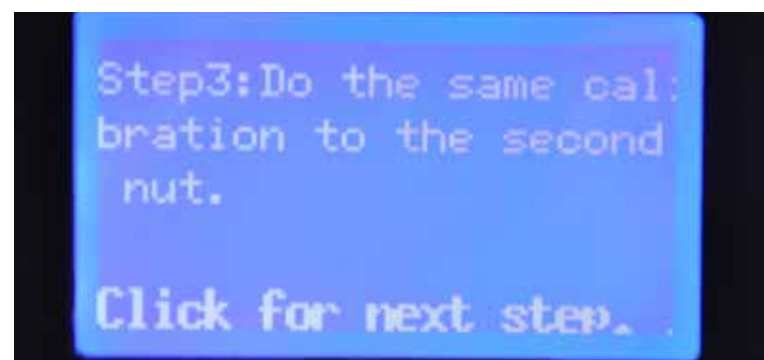
5. Push the button and adjust nut below the plate



6. Insert one name card between the nozzle and plate(0.1mm thick)



7. Navigate to Step2, 3 and 4



8. Adjust the rest 2 nuts and ensure name card can go through

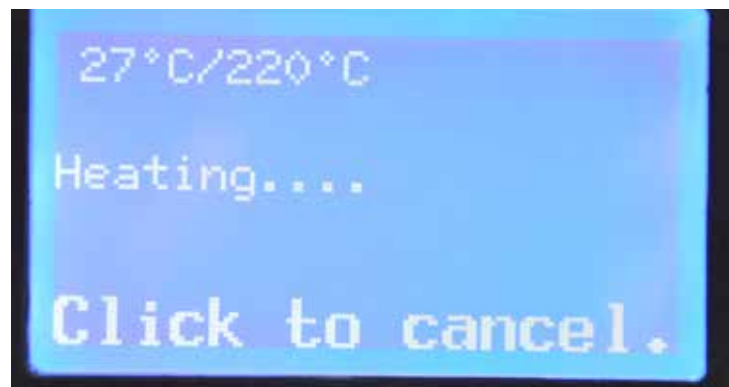


# C3 Loading filament material



1. Now that we have completed the initial leveling tasks we [CONTINUE] and go to the step where we are going to insert filament material in the material feeder.

Navigate the control button to ---Utility---Load



2. Wait the extruder to heat up to 220°C. Warning, never touch the nozzle while printer power on. You are only allowed to touch the nozzle when the printer is power off.

3. Please make sure you have a filament spool positioned over the spool holder, guided along the filament guide, with the filament in counter clockwise direction.



4. This step needs some extra focus.

The wheel in the material feeder will start rotating slowly. Take the material and put it in the hole at the bottom of the material feeder. There is a hole where it should go into right above the sticker. Follow the display instruction with the supporting images below but WAIT! before pushing and check the next page for more instructions.

# How to Install Wanhao Maker



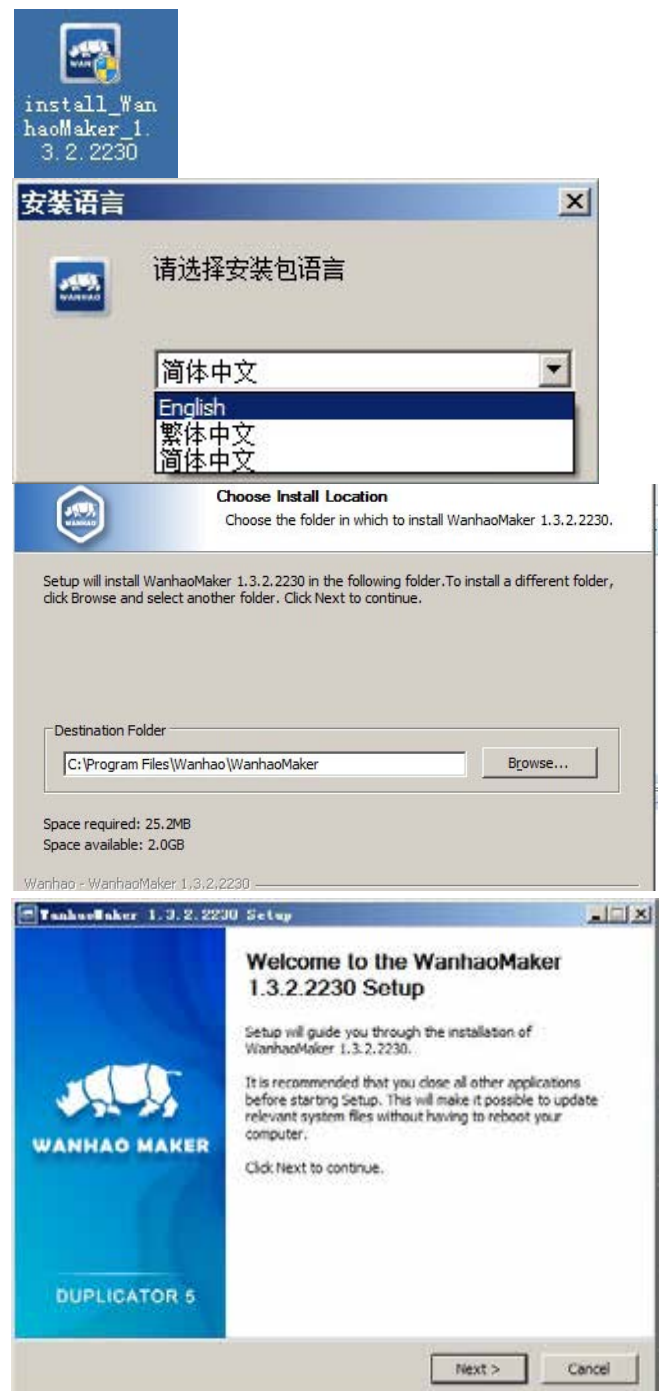
Wanhao Maker software prepares your 3D model into Machine language which required to make 3D object. Wanhao Maker is developed by Wanhao International Team aimed to make 3D printing as affordable and easy as possible. It contains most function you need to prepare a 3D file for printing. It is fully preconfigured to work on every Duplicator 5S. Wanhao comes with a easy setup program that helps you install the latest firmware as well as to calibrate your printer. While you make decisions on the look and quality of your 3D object, Wanhao Maker's slicer engine prepares your model at the background. Faster than ever. From there it is just seconds away from your printer and ready to become your physical object.

1. Download Wanhao Maker or copy software from SD card. Double click the Wanhao Maker.EXE to install software

2. Language selection. We provide 3 language at present, English, Simplify Chinese, Chinese

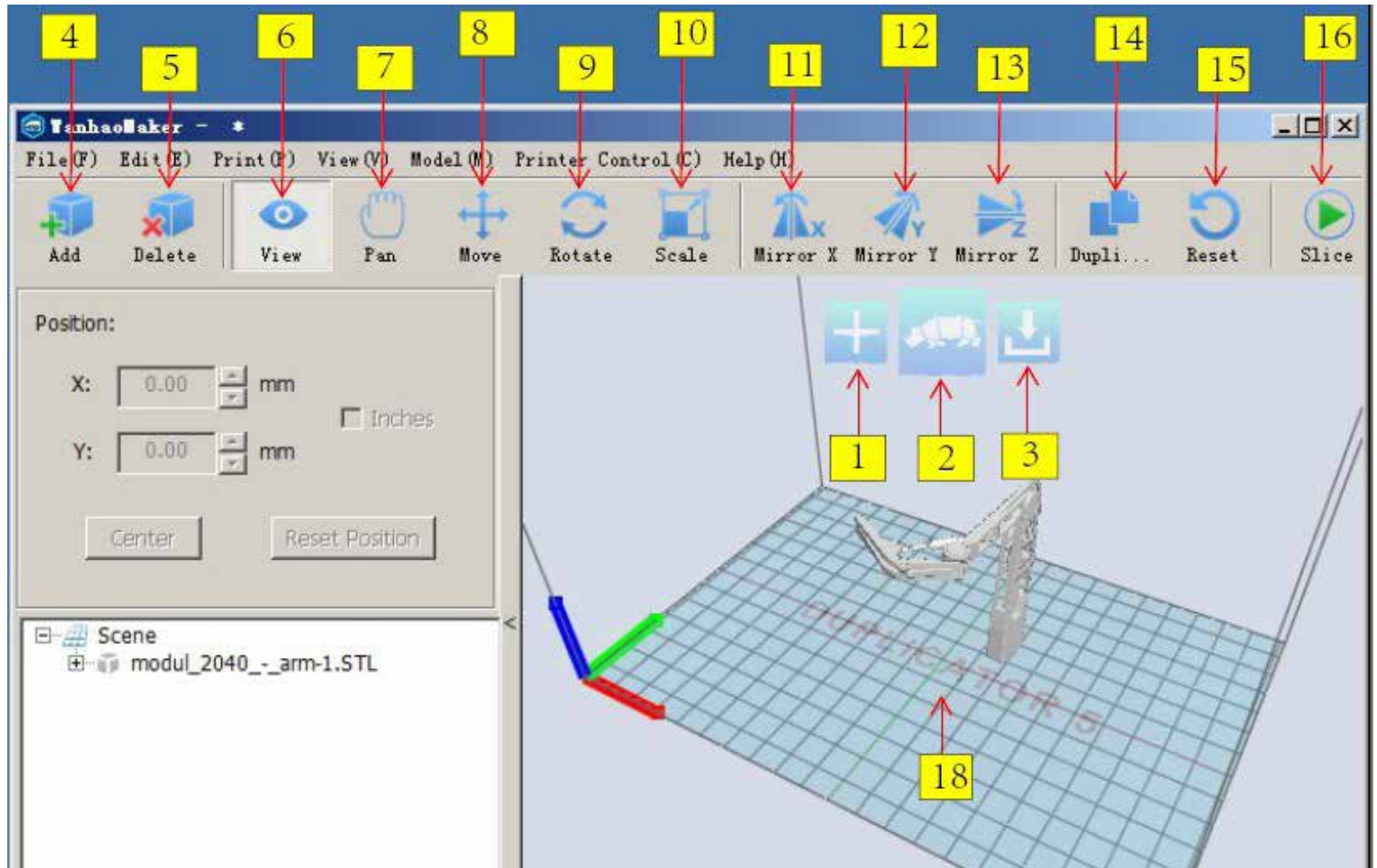
3. Folder route. Please take default route for faster slicing speed.

4. Installation wizard will continue to finish the rest steps.





# Wanhao Maker Interface



## 1. Load file

Click this button to load an object to your print area. You can add as many objects as you can fit on the plate.

## 2. Start Making

Press this button to start Slicing. There will be more options after pressing the button

## 3. Save toolpath (SD)

When you press this button the prepared toolpath will be saved on the SD card.

## 4. Load file

Click this button to load an object to your print area. You can add as many objects as you can fit on the plate.

## 5. Delete

Click on any item then delete an object

from the plate.

## 6. View

Check the object from different angle.

## 7. Pan

To Move the plate from all directions, so you can check more clear.

## 8. Move

Move the object left, right, front and back wards.

## 9. Rotate

Move the object with different angle. X, Y, Z axis can be with suitable angle for printing.

## 10. Scale

To enlarge to shrink the object

## 11. Mirror X

Options to mirror the object from X axis

## 12. Mirror Y

Options to mirror the object from Y axis

## 13. Mirror Z

Options to mirror the object from Y axis

## 14. Duplicate

To duplicate the object in same size.

## 15. Reset

Let the object back to start position

## 16. Start Making

Press this button to start Slicing. There will be more options after pressing the button

## 18. Build plate

This is the plate your object to be printed

# Preparing a 3D model



1. Most 3D printable files that you will find on [www.thingsshares.com](http://www.thingsshares.com) are in the STL format. Or you can use your own STL file.

2. When you have loaded a STL file into Maker . By clicking Making, you might notice the progress bar.

3. After you put the file in, please check if it is in the range of the printing table.

4. When the 3D model is prepared, the Save toolpath button shows up and gives you the option to save the prepared model in a directory.

Finish page, Maker gives you an indication about your print on

- Estimated Print Time
- Amount of material required
- And the weight of your 3D print

5. After you inserted the included SD-card into your computer, Maker changes the Save toolpath Button into the Toolpath to SD Button.

6. Just after you choose for the Toolpath to SD button you will see the same progress bar but now it saves the file on the SD card. Or you can copy the toothpath \*.i file into SD card directly.

7. When finished saving it will give you the notification that your file has been saved.

8. Before taking out the SD-card make sure you always choose the safely eject.

9. Then insert the SD card into the printer socket. Navigate to Print from SD card to print.

